

Manufactured by
Prodotto da

Kilton S.r.l. - Via Sardegna, 64
20072 Fizzonasco di Pieve Emanuele (MI) - Italy
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Customer name - Cliente	Customer Code - Codice Cliente	Customer Order - Ordine Cliente	
Our Code - Nostro Codice	Batch Nr - Lotto N°	Issuing Date - Data di emissione	
042.63500ZN	L.19/00375/54 C		
Quantity - Quantità	Size - Misura	Class - Classe	Finish - Trattamento
	6,3X50		ZINCATO BIANCO Cr.3

DIMENSIONAL INSPECTIONS - ISPEZIONE DIMENSIONALE

Characteristics	Specifications		Result	OK	Rej
	min.	max			
HEAD DIAMETER	11,97	12,40	12,03-12,20	10	0
HEAD THICKNESS	3,80 REF		4,28-4,31	10	0
HEAD ANGLE	80°	82°	81°-81°30'	10	0
RECESS WIDTH	7,40		7,57-7,70	10	0
RECESS DEPTH #3	3,33	3,91	3,58-3,65	10	0
MAJOR DIAMETER	6,03	6,25	6,22-6,24	10	0
MINOR DIAMETER	4,79		4,70-4,75	10	0
PITCH	1,80		1,80-1,82	10	0
THREAD ANGLE	60°		58°-59°	10	0
DRILLING POINT DIAMETER	5,80 MAX		5,50-5,52	10	0
DRILLING POINT LENGHT #3	8,75 REF		8,38-8,93	10	0
THREAD LENGHT	FULL THREAD		OK	10	0
TOTAL LENGHT	48,75	51,25	49,32-49,75	10	0
TORSION	143 KGF-CM MIN		250-255	10	0
DRILLING TIME	13,0 SEC MAX		4,2-6,2	10	0
COATING THICKNESS	ZINC PLATED		OK	10	0
VISUAL			OK	10	0

ANALISI CHIMICA MATERIALE - CHEMICAL ANALYSIS

COLATA N° WZ959	C	Mn	P	S	Si	Cu	Ni	Cr	Mo	Al	B
	2X10	2X10	3X10	3X10	2X10	2X10	2X10	2X10	2X10	3X10	4X10
Valore rilevato Measured Value	21	80	12	3	5	7	2	5	N/A	27	1

GALVANIC TREATMENT ANALYSIS - ANALISI TRATTAMENTO GALVANICO

SPESSORE μ RICHIESTO	3/5 μ	CONTROLLO VISIVO RIVESTIMENTO	CONFORME	NUMERO MISURAZIONI	10 PEZZI
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ADDITIONAL NOTES - NOTE AGGIUNTIVE

